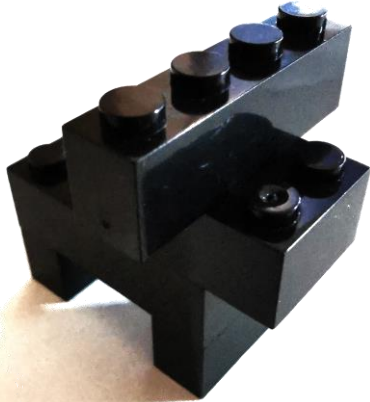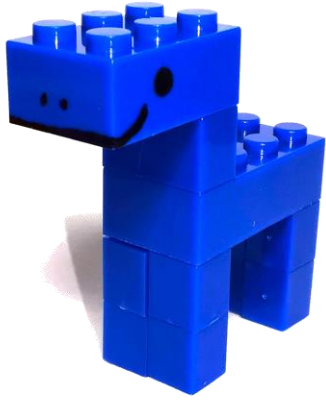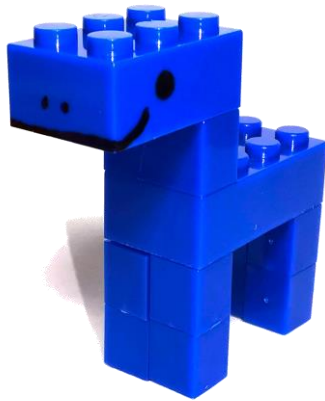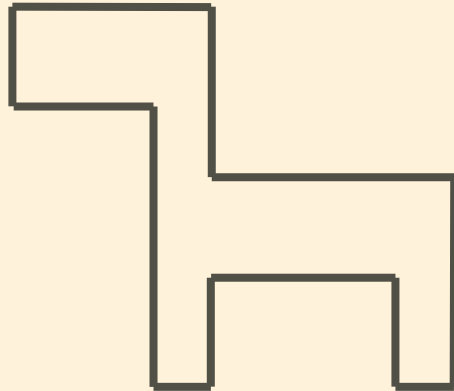# Poka-Yoke

Animal Farm

Animal Farm

HORSE

ACCEPT

REJECT

PathStone Group

Poka-Yoke: Jig of fitness and colored blocks.

1. Work in teams.
2. There are 4 animals to build: Horse, Bull, Rabbit and Duck.
3. First trial will use any color and no jig. Second trial will use colour Lego blocks and the jig of fitness.

4. One team builds 6 animals each, for 24 animals in total.
5. The other team receives animals as they are produced and visually verifies if it is PASS or FAIL.
6. The other team will use the jigs to verify if the animal was built correctly. PASS or FAIL.

7. Compare results and discuss.
8. The jig plays the role as the poka-yoke system to verify quicker the fitness of the shaped that corresponds to the animal.
9. The colours guide the user as well to know ahead of time what we ask to be built.