



Kanban Process Walk

HANDS ON



Kanban
process
walk


Instructions:

1. Have a walk to the production area, shop floor, warehouse, store floor, hospital area.
2. Perform a Gemba Walk focused on the material supply and demand of the workstations. Use the Template to guide your observations.
3. Pick an area to implement a 2-bin Kanban system to support better the demand for materials. Example: An area that constantly runs out of material or arrives late to the stations.
4. Use the Kanban System Template to gather the required information and have the worksheet calculate the Kanban reorder quantities.
5. Print The tags. Laminate them and place at the right reorder level.
6. Train the users. Assign the right people to manage and supply the materials based on the reorder quantity. Provide the right support and adjust the system as required.



 PathStone Group **KANBAN CARD**

Shrink Wrap




DO NOT LOSE THIS CARD. IF FOUND LOST, SEND IT TO SHIPPING & RECEIVING TO REORDER, PLACE THIS CARD AT THE KANBAN TRAY LOCATED OUTSIDE LINE 22 BY THE PALLETIZER

QUANTITY TO REORDER	250
PICK UP LOCATON	WH 1
DELIVERY DESTINATION	Line 22
LEAD TIME TO DELIVER	16 hr

PLACE BACK KANBAN CARD LOCATION:



Need to Update this Card?
Scan the code to access the file
KANBAN CARD NAME:



Scan to Re-order